



Special Applications







INGAL EPS is a division of Industrial Galvanizers Corporation Pty Ltd which is ultimately owned by Valmont Industries Inc. Actively involved in the Australian pole market since 1969, INGAL EPS has strived to continuously lead the industry in research, design, innovation, quality of product and quality of service. Establishing industry benchmarks such as the Seesaw pole, 60km/h and 110km/h Impact Absorbing poles and the largest steel poles ever installed in both Australia and New Zealand.

The company employs around 150 staff and has offices located in every state and territory of Australia and on the North Island of New Zealand. With manufacturing facilities in Brisbane and Perth and full access to three modern facilities in China owned by Valmont Industries Inc, INGAL EPS is well positioned to meet the broad requirements of the pole market. Due to our extensive experience, national coverage, resources and manufacturing capacity we have the ability to provide the most comprehensive product range available.

The INGAL EPS product range includes:

- · Street Lighting poles
- Floodlighting poles
- Power poles
- Lowering Systems, for ease of maintenance
- Special Application poles including banner poles, camera poles, traffic signal and communication poles
- Services & Accessories providing individual design, drafting, installation and accessories including foundation materials, adaptors, headframes and cross arms.

With our dedicated design service, material control, quality assured manufacturing processes and after sales service, INGAL EPS has established itself as Australasia's largest pole supplier. INGAL EPS has over four decades of experience leading the industry in Australia and our ever improving product range and expanded manufacturing resources will continue to ensure we're at the cutting edge of providing new and innovative solutions to a growing and ever more demanding market.



Banner Poles

With flexibility to design aesthetically pleasing poles that complement the surroundings and size of the banner, INGAL EPS can create a tailored solution to meet your banner pole requirements. All designs are engineered to take into account the sail area of the banner, pole and any other items to be mounted on the pole.

Options and Accessories

- Banner Poles can be either base plate or in-ground mounted
- Steel poles are hot dip galvanized and can be powder coated or painted in the colour of your choice
- · Banner Poles can be designed in tapered round, tapered octagonal, tapered 16 sided, parallel multisided circular hollow section (CHS) or square hollow section (SHS).
- · Specially tailored poles are depicted on this product sheet but virtually anything can be designed for differing heights, width and location requirements for your application
- · Architectural design and structural engineering
- Preassembly
- Pre cabling (if luminaires fitted)
- Installation.



Ideal for Intelligent Transportation Systems such as traffic surveillance cameras and security monitoring, Camera Poles are an aesthetically pleasing range designed as 16 sided to reduce the oscillation effect of wind on the pole. This is particularly important with camera poles because a small movement can greatly affect the image quality. The structural rigidity of Camera Poles and the aerodynamic effect of being 16 sided ensures that the pole deflection is kept within ½ a degree for the majority of applications.

Options and Accessories

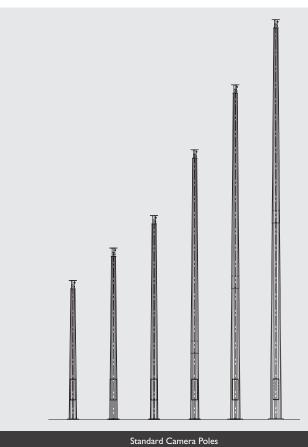
- Camera Poles are base plate mounted as standard but can be designed for in-ground mounting
- The range is available in tapered 16 sided only
- The poles are hot dip galvanized and can be powder coated or painted in the colour of your choice
- · The standard poles are depicted on this product sheet, however they can be designed for differing height and deflection requirements
- Seesaw versions of all camera poles can be manufactured
- Preassembly
- Installation.

 $Product\ Codes\ \ \text{For more information, please refer to the Technical Data Sheet}.$

| Camera Poles | s | | | | | |
|--------------|--------|--------|--------|---------|---------|--|
| 4m | 5m | 6m | 8m | I0m | I2m | |
| FCTV4F | FCTV5F | FCTV6F | FCTV8F | FCTV10F | FCTV12F | |

F=Fixed CTV=Closed Circuit Television F=Flange Mounted (Base Plate)







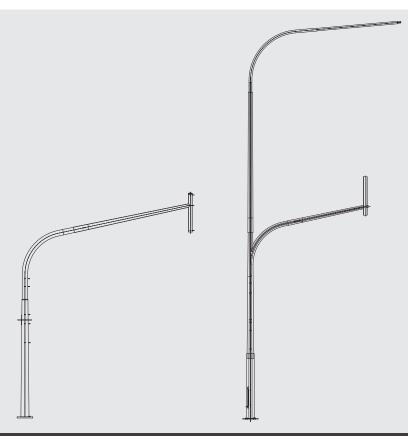


Traffic Signal Poles

Traffic Signal poles are specially designed for roadway and intersection requirements, usually to meet local road authority or council specifications. The Traffic Signal range is designed for standard and specialised signal and lighting applications.

Options and Accessories

- · Traffic Signal poles can be either base plate or in-ground mounted, depending on the relevant authority's requirements.
- · The poles are hot dip galvanized and can be powder coated or painted in the colour of your choice
- Poles are available in tapered round, tapered octagonal and circular hollow section (CHS)
- · Some standard Australian road authority poles are depicted on this product sheet, however varying heights, outreach lengths and signal mounting points can be designed for your application
- Preassembly
- Pre cabling
- · Installation.



Communication Poles

The Communication pole range has been designed specifically for the mobile phone communications market. Two different load capacity configurations are available; the Superslim (light antenna loads) and the Slimline (typical poles used in the industry).

Options and Accessories

- Communication poles can be either base plate or in-ground mounted
- · Poles are supplied with cable entries above ground, to suit the number and location of antennas.
- The poles are hot dip galvanized and can be powder coated or painted in the colour of your choice
- · The range is available in tapered round, however tapered multisided can be produced
- Standard mounting heights are 15m to 35m
- · The standard poles are depicted on this product sheet, however they can be designed for differing heights
- Preassembly
- Installation.

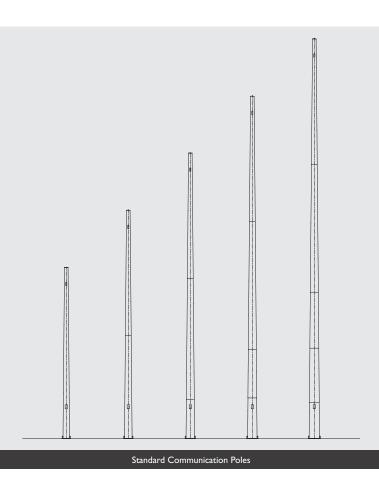
$Product\ Codes\ \ \text{For more information, please refer to the Technical Data Sheet}.$

| Superslim and | d Slimline | | | |
|---------------|------------|----------|----------|----------|
| I5m | 20m | 25m | 30m | 35m |
| CS15FMK2 | CS20FMK2 | CS25FMK2 | CS30FMK2 | CS35FMK2 |
| CL15FMK2 | CL20FMK2 | CL25FMK2 | CL30FMK2 | CL35FMK2 |

C=Communication S=Superslim L=Slimline F=Flange Mounted (Base Plate) MK=Mark2











Wind Indicator Poles

Our range of Wind Indicator poles are specifically designed for airfield and helipad use, being able to endure extreme weather conditions. All our Wind Indicator poles meet the design criteria required for all Australian wind regions and terrain categories, without exception. There are three standard poles available, 6m without illumination, 8m Illuminated and an 8m Illuminated Seesaw Wind Indicator pole for ease of maintenance. INGAL EPS is listed with the Civil Aviation Safety Authority (CASA) as a supplier of Wind Indicator products.

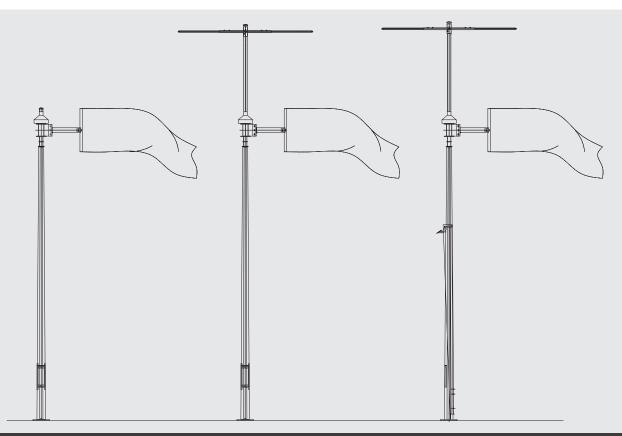
Options and Accessories

- Wind Indicator poles are base plate mounted as standard but can be designed for in-ground mounting
- · The poles are hot dip galvanized and can be powder coated or painted in the colour of your choice
- The range is available in tapered octagonal only
- Standard mounting heights are 6m and 8m
- The standard poles are depicted on this product sheet, however they can be designed for different height requirements
- A Seesaw version is available as standard for the 8m pole
- · Wind socks are available as additional accessories
- Preassembly
- Pre cabling (if luminaire fitted)
- · Installation.

$Product\ Codes\ \ \text{For more information, please refer to the Technical Data Sheet}.$

| Wind Indicate | or Poles | |
|---------------|----------|--|
| 6m | 8m | |
| WI6F | IWI8F | |
| | HIWI8F | |

H=Hinged I=Illuminated WI=Wind Indicator F=Flange Mounted (Base Plate)



Technical Information

| POLE WEIGHT (kg) | | 80 | 94 | 801 | 173 | 250 | 315 |
|--|--------------|-----------|-----------|-----------|-----------|-----------|-----------|
| SCREW PILE | | 3A | 3A | 3A | 3B* | 4B | 4B* |
| WORK. BASE SHEAR (kN) (Refer note 2) | | 2.7 | 3.1 | 3.5 | 4.7 | 0.9 | 7.5 |
| WORK. BASE MOMENT (kNm) (Refer note 2) | | 7.5 | 10.7 | 14.2 | 23.5 | 35.7 | 51.7 |
| ULT. BASE SHEAR (kN) (Refer note 2) | | 4.0 | 4.7 | 5.3 | 7.0 | 9.0 | 11.3 |
| ULT. BASE MOMENT (kNm) (Refer note 2) | | 11.3 | 1.91 | 21.3 | 35.2 | 53.5 | 77.5 |
| COLUMN DEFLECTION (mm) (Refer note I) | | 2 | 5 | 01 | <u>8</u> | 31 | 46 |
| ВОЦТЅ | | 4M24@350 | 4M24@350 | 4M24@350 | 4M24@350 | 4M30@500 | 4M30@500 |
| DOOR SIZE L x W (mm)x(mm) | | 610 × 165 | 610 × 165 | 610 × 165 | 061 × 019 | 061 × 019 | 061 × 019 |
| POLE DIAMETER TOP BOT. (mm) (mm) | | 239 | 239 | 239 | 268 | 304 | 340 |
| POLE DIV TOP (mm) | | 134 | 134 | 134 | 134 | 134 | 134 |
| CATALOGUE No. | oles | FCTV4F | FCTV5F | FCTV6F | FCTV8F | FCTV10F | FCTV12F |
| NOMINAL HEIGHT (m) | Camera Poles | 4 | 5 | 9 | ∞ | 01 | 12 |

Note 1: Column deflections have been calculated at a wind speed of 100km/hr for a camera sail area / weight of 0.2 m² and 30 kg respectively.

Note 2: Calculated in accordance with AS 1170.2 for Region D, Terrain Category 2 for a camera sail area / weight of 0.5 m² and 50 kg respectively.

* Check with INGAL EPS (in some loading scenarios these Screw Piles may not be suitable).

| NOMINAL HEIGHT (m) | CATALOGUE No. | POLE DIAMETER TOP BOT. (mm) (mm) | AMETER BOT. (mm) | DOOR SIZE L x W (mm)x(mm) | BOLTS | MAX.TOP WEIGHT (kg) | REG A-2 A | 1AXIMUM A GION - TER A-3 B-2 | 1 ALLOW ERRAIN -2 B-3 | MAXIMUMALLOWABLE SAIL AREA (M²) REGION - TERRAIN CATEGORY (ASI 170.2 A-3 B-2 B-3 C-2 C-3 D-2 | SAIL AF GORY (C-3 | IL AREA (M²) IRY (AS1170.2) C-3 D-2 D-3 | 2) 0.2) D-3 | ULT. BASE MOMENT (kNm) | ULT. BASE SHEAR (KN) | WORK. BASE MOMENT (KNm) | WORK. BASE SHEAR (kn) | SCREW PILE | POLE WEIGHT (kg) |
|--------------------------|---------------------------------|----------------------------------|------------------------|---------------------------|------------|---------------------------|--------------|------------------------------------|-----------------------------|--|--------------------------|---|-------------------|------------------------------|----------------------------|-------------------------------|-----------------------------|---------------|------------------------|
| Communi | Communication Poles : Superslim | perslim | | | | | | | | | | | | | | | | | |
| 15 | CSI 5FMK2 | 310 | 577 | 350 × 200 | 12M24@670 | 550 | | | | | | | n/a | 291.0 | 25.0 | 194.0 | 16.7 | n/a | 940 |
| 20 | CS20FMK2 | 310 | 662 | 350×200 | 16M24@750 | 550 | | | | | | | | 432.0 | 30.1 | 288.0 | 20.1 | n/a | 1,490 |
| 25 | CS25FMK2 | 310 | 757 | 350×200 | 16M24@850 | 220 | 3.9 | 5.2 3. | 3.9 5.3 | 5.2 3.8 | 4.5 | n/a | n/a | 0.609 | 36.3 | 406.0 | 24.2 | n/a | 2,070 |
| 30 | CS30FMK2 | 310 | 838 | 350×200 | 20M24@930 | 550 | | | | | | | n/a | 735.0 | 40.3 | 490.0 | 26.9 | n/a | 2,850 |
| 35 | CS35FMK2 | 310 | 920 | 350 × 200 | 24M24@1010 | 550 | | | | | | n/a | n/a | 1,031.0 | 53.1 | 687.3 | 35.4 | n/a | 3,740 |
| Communi | Communication Poles:Slimline | mline | | | | | | | | | | | | | | | | | |
| 15 | CLI 5FMK2 | 396 | 662 | 350 × 200 | 16M24@750 | 650 | 14.7 2 | 20.0 | 14.7 20. | 0.0 | | n/a | n/a | 502.0 | 40.0 | 334.7 | 26.7 | n/a | 1,270 |
| 20 | CL20FMK2 | 396 | 757 | 350×200 | 20M24@850 | 650 | | | 10.9 | 0.7 0.8 | 8.6 | n/a | | 624.0 | 40.9 | 416.0 | 27.3 | n/a | 1,860 |
| 25 | CL25FMK2 | 396 | 838 | 350×200 | 24M24@930 | 920 | 7.9 | _ | 7.9 10 | 10.0 7.5 | 8.2 | n/a | n/a | 953.0 | 51.5 | 635.3 | 34.3 | n/a | 2,640 |
| 30 | CL30FMK2 | 396 | 920 | 350×200 | 24M24@1010 | 650 | | | | 1. 4.8 | - | n/a | n/a | 1,049.0 | 52.8 | 699.3 | 35.2 | n/a | 3,530 |
| 35 | CL35FMK2 | 396 | 9001 | 350×200 | 28M24@1100 | 650 | | 5.4 3. | 3.6 5. | | 3.3 | n/a | n/a | 1,279.0 | 62.4 | 852.7 | 41.6 | n/a | 4,660 |

Above maximum sail areas include 50kg for every 1 m² or part thereof.
Sail area capacities up to and including wind region B are limited by maximum pole top rotation, 0.8 degrees at 27m/s serviceability windspeed.
These columns can be supplied with climbing rungs and a safety climb system, usually starting at 6 metres to restrict unauthorised access.
There is no allowance in the above maximum sail areas for the additional sail area from climbing rungs and safety climb system.

| >> | ST | REET | LIGHTIN | G PO | LES | >> | FLOOI | DLIGH [*] | ΓING | POLES | S >> | POWER | POLES |
|----|-----|-------|-----------|-------|------|-------|--------|--------------------|-------|-------|---------|---------|--------|
| >> | LOV | √ERIN | IG SYSTEN | 1S >> | SPEC | IAL A | PPLICA | TION F | POLES | >> SI | ERVICES | & ACCES | SORIES |
| | | | | | | | | | | | | | |
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