



BASEPLATE DETAIL
1:20

NOTES:

1. ALL STEEL COIL TO CONFORM TO AS/NZS 1594 GRADE HU250 UON
ALL STEEL PLATES TO CONFORM TO AS/NZS 3678 GRADE 250 UON
2. ALL STEEL BARS AND SECTIONS TO CONFORM TO AS/NZS 3679 GRADE 250 UON
3. ALL WELDS TO CONFORM TO AS/NZS 1554 PART 1
4. ALL TAPER LOCK JOINT LENGTHS ARE NOMINAL UON
5. ALL STEEL TO BE FULLY HOT DIP GALVANIZED AFTER FABRICATION
IN ACCORDANCE WITH AS/NZS 4680

MAXIMUM TOP WEIGHT INCLUSIVE OF
CROSSARMS AND LUMINAIRES = 160 Kg

1 9/12/04 CODE CHANGE 0 27/5/99 FIRST ISSUE		PB PFA IW 20 BY CHKD A3 DO NOT SCALE 25/6/99		COPYRIGHT THIS DOCUMENT PRODUCED BY INGAL EPS MUST NOT BE COPIED, TRACED, REPRODUCED, OR LENT WITHOUT WRITTEN CONSENT INGAL EPS LOWERING SYSTEMS 27m MEDIUM DUTY PARK SEESAW BASEPLATE MOUNTED RIVERTON DESIGN		CATALOGUE NUMBER HPM27F DRAWING NUMBER HPM27F	
CUSTOMER/PROJECT		DATE 27/5/99		DRAWN BY I. WHITE		SCALE 1:90	