



EZY-GUARD

INGAL CIVIL PRODUCTS

HEAVY DUTY

Product Manual



Release 10/22

www.ingalcivil.com.au

1.0 Introduction

Introducing Ezy-Guard Heavy Duty (HD), a member of the Ezy-Guard family, the next generation steel guardrail barrier providing superior motorist safety and more metres of barrier for your dollar.

Ezy-Guard HD is crash tested to MASH Test Level 3 and offers superior deflection performance with the quick installation of a W-Beam barrier.

The Z-post profile shields post edges from vulnerable road users and provides sectional strength when driving through difficult ground conditions.

An Ezy-Carriage is used to secure the w-beam rails to the posts eliminating the requirement for blocking pieces and rail stiffening plates. This unique connection provides a soft ride-down for occupants and smooth vehicle containment and redirection.

2.0 Specifications

Ezy-Guard HD Z-Post Length: 1,800mm

Ezy-Guard HD Z-Post Mass: 17.8kg

Ezy-Guard HD System Mass: 21.3kg per metre

Rail Height Above Ground: 790mm

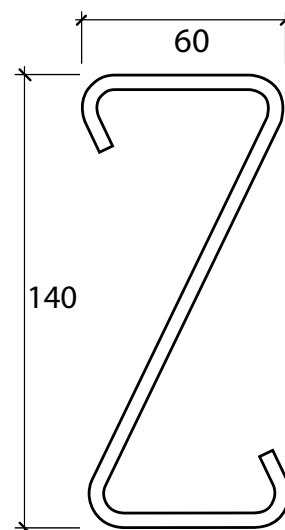
Z-Post Height Above Ground: 780mm

Post Spacing: 2,000mm

Ezy-Guard HD System Width: 245mm

MASH TL3 Crash Test Deflection: 1.28m

Ezy-Guard HD rails and Z-posts are manufactured from hot-rolled steel flat products in accordance with AS/NZS 1594. These items are hot dip galvanised in accordance with AS/NZS 4680 after fabrication leaving no surface untreated.



3.0 Crash Test Analysis

Ezy-Guard HD, a member of the Ezy-Guard family, is low deflection W-Beam guardrail system, has been fully crash tested and evaluated according to the specifications for Test Level 3 (TL3) of the AASHTO Manual for Assessing Safety Hardware (MASH).

The capacity test for MASH TL3 is a 2,270kg pickup truck travelling at 100km/h and impacting the barrier at 25 degrees. This represents a 13% to 18% increase in impact energy when compared to the superseded NCHRP 350 Test Level 3 or Test Level 4 impacts.

Crash test guidelines provide a minimum set of requirements that a roadside barrier has to meet in order to demonstrate its satisfactory impact performance. Whilst these guidelines cannot include all possible impact conditions that may be experienced in the real world, the crash test matrix is selected to represent a "worst practical condition" for a roadside barrier impact.

The MASH testing protocol is an update to and supersedes NCHRP Report 350 for the purposes of evaluating new safety hardware devices. In the revised standard AS/NZS 3845.1:2015, MASH has been nominated as the basis of testing procedures for road safety barrier systems.

The MASH TL3 crash test matrix requires the following impacts;

- 1,100kg car travelling at 100km/h and 25 degrees.
- 2,270kg pick-up travelling at 100km/h and 25 degrees.

Crash test impact conditions are defined by the mass, speed, and angle of the impacting vehicle. Crash test standards and performance levels can be compared by calculating the impact severity (IS).

$$IS = \frac{1}{2} M (V \sin \theta)^2$$

Where IS is the impact severity in joules (J), M is the test inertial mass of the vehicle in kilograms (kg), V is the impact speed in metres/second (m/s) and θ is the impact angle in degrees.

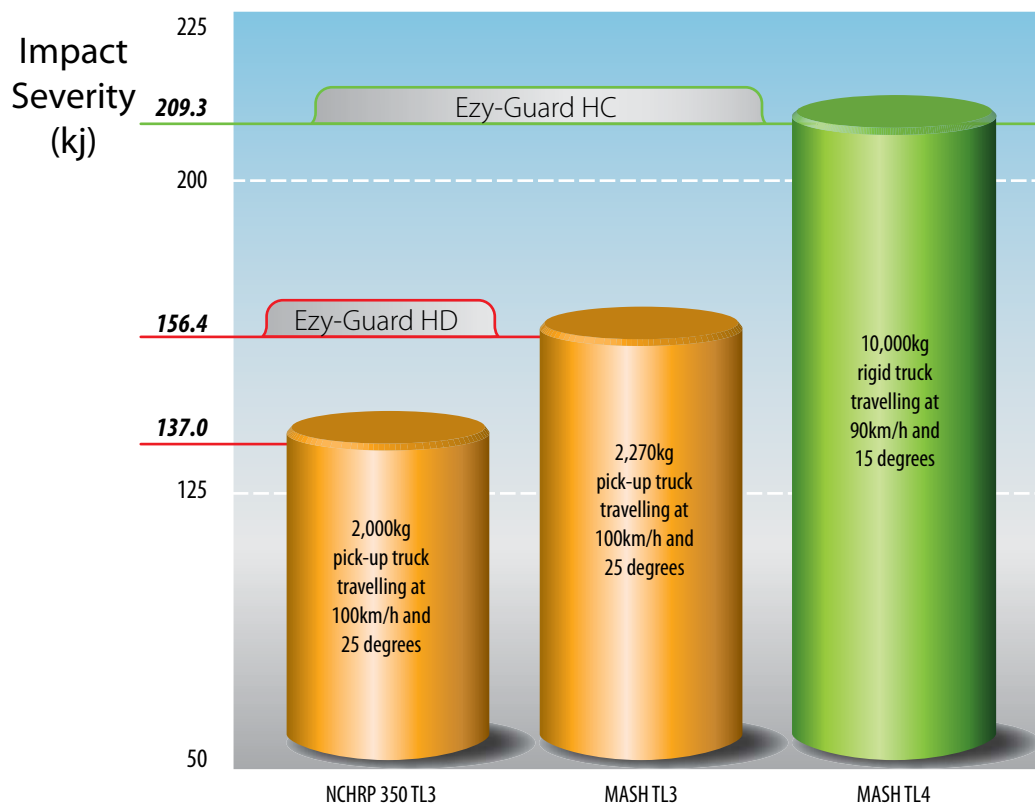


Figure 1: Comparison of Containment Level Impact Severities

4.0 Consideration for Vulnerable Road Users

Vulnerable road users include motorcyclists, pedestrians, cyclists and other road users. Ezy-Guard HD has been designed to provide consideration to vulnerable road users as follows:

Rounded Post Corners.

The Z-post contains smooth, rounded post edges and corners mitigating the risk and severity of fractures and/or contusions.

Energy Absorbing, Ductile Z-Posts.

The Z-posts are designed to yield by bending near ground level. This bending action absorbs impact energy reducing the potential for post fracturing. A fractured or split guardrail post presents a significant laceration hazard to vulnerable road users.

The Ezy-Guard HD design does not contain any elements that become projectiles and there are no aggressive edges.

Shielded Posts.

The innovative design of Ezy-Guard HD shields the top of the supporting Z-posts by positioning the top of the

rail above the posts. This eliminates dangerous snag points, reducing the potential for the barrier to dismount motorcyclists or cyclists. This is a significant safety benefit compared to traditional guardrail and cable barrier systems.

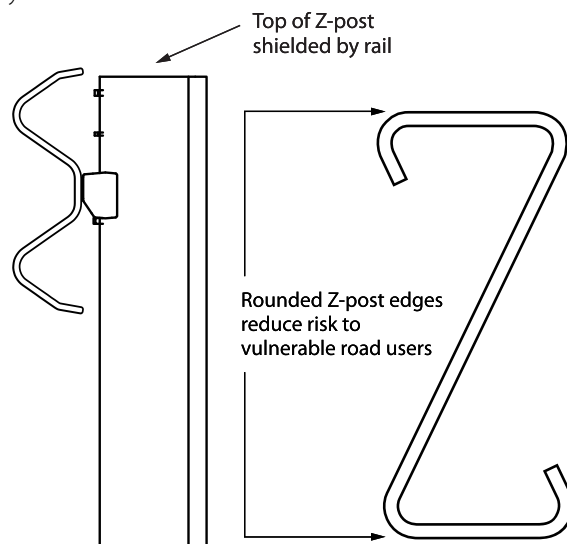


Figure 2: Ezy-Guard HD Considerations for Vulnerable Road Users



5.0 Features and Benefits

5.1 Rapid Installation & Repair

Ezy-Guard HD installation can be up to twice as fast to install than conventional guardrail barriers and unlike cable barrier systems, no concrete is required.

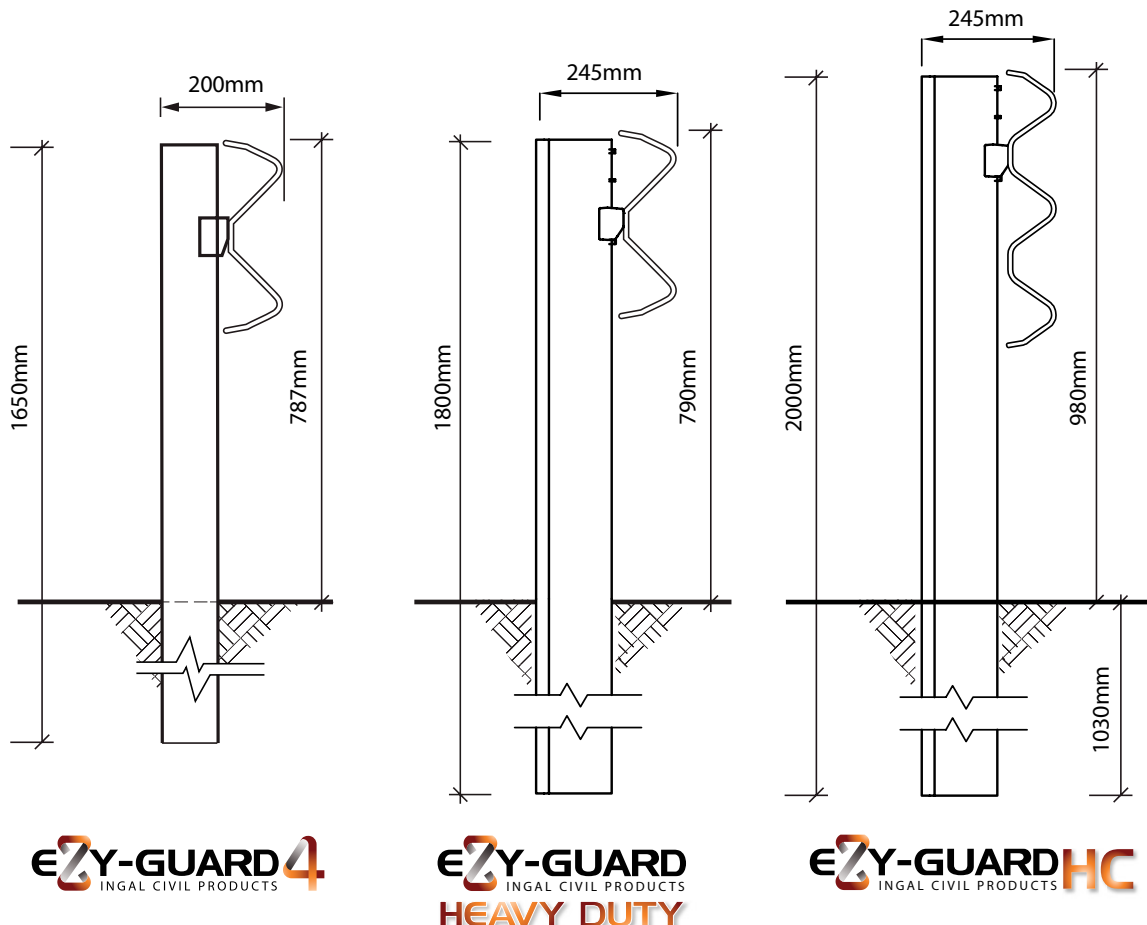
The Ezy-Guard HD design uses fewer components and features Z-posts that are rapidly driven into the ground. This reduces installation time providing significant cost savings.

Since the Z-posts are designed to yield by bending near ground level, damaged posts can be removed easily which reduces the time spent by work crews on the roadside.

5.2 Installation in Rock, Asphalt or Concrete Mowing Strips

The design of the Z-post differs from traditional posts in that it relies on the yielding of the post by bending near ground level rather than the yielding of the surrounding soil during a vehicle impact. This makes the Z-post suitable for installation in rock, asphalt or concrete mowing strips.

A traditional guardrail post is designed to absorb some crash energy through post rotation in the soil prior to post failure. Restraining these traditional posts by setting them in narrow holes drilled into solid rock, by setting them in thick asphalt layers or concrete, or by placing a mowing strip around the posts can lead to a failure of the system to safely contain and redirect the errant vehicle.



Ezy-Guard 4: MASH TL3	
TL3 Deflection (m)	1.65
TL2 Deflection (m)	0.9

Ezy-Guard Heavy Duty: MASH TL3	
TL3 Deflection (m)	1.28

Ezy-Guard HC: MASH TL4	
TL3 Deflection (m)	1.16
TL2 Deflection (m)	0.69

Figure 3: Ezy-Guard HD Width Comparison with Public Domain Barriers

5.3 Manual Handling

Ezy-Guard HD uses fewer components than the public domain guardrail systems. Z-posts weighing just 18kg are 25% lighter than traditional C-posts. The lightweight Z-post reduces manual lifting by installation crews.

The rounded edges of the Z-post provides a handlelike grip when lifting, reducing the possibility of hand lacerations. The smooth, handle-like post corners allows the installer to maintain a firm grip and facilitates correct lifting techniques.

5.4 Locally Designed & Produced

Ezy-Guard HD is manufactured in Australia by Ingal Civil Products using steel manufactured by BlueScope Steel. Z-posts and rail are stamped providing traceability to material mechanical and chemical analysis certificates. Hot dip galvanising is performed internally by Ingal and daily inspections ensure zinc thickness readings are in accordance with AS/NZS standards.



5.5 Soft Ride-Down Decelerations

The Ezy-Carriage controls the release of the w beam rail from the Z-posts. This controlled release reduces the potential for vehicle pocketing and provides a soft ridedown for vehicle occupants.



6.0 Performance

Ezy-Guard HD provides protection from roadside hazards located close to the edge of the travelled way. The sectional strength of the HD Z-post reduces lateral deflection whilst providing controlled containment and redirection.

Crash testing guidelines provide a set of requirements that is "worst practical conditions" in order to demonstrate the barriers impact performance. When the combined effects of vehicle mass, impact speed and angle of impact are considered, the testing criteria represents the extremes of impact conditions to be expected in real-world situations.

6.1 Deflection

The transverse deflection of a barrier during a crash is dependent upon a number of factors, including the following:

- Mass of the impacting vehicle;
- Speed of the impact vehicle; and
- Angle of the vehicle impact.

Since crash testing typically represents the extremes of these parameters, a review of the proposed barrier location can be undertaken to assess the following;

- Maximum attainable impact angle;
- Design speed; and
- Design vehicle.

Figure 4 illustrates the vehicle trajectory when turned towards the barrier. The maximum attainable angle, ϕ , is limited by the speed of the vehicle and the lateral offset, x to the barrier.

The maximum dynamic deflection recorded in MASH Test 3-11 for the Ezy-Guard HD system was 1.28m. This is measured from the face of the W-Beam rail.

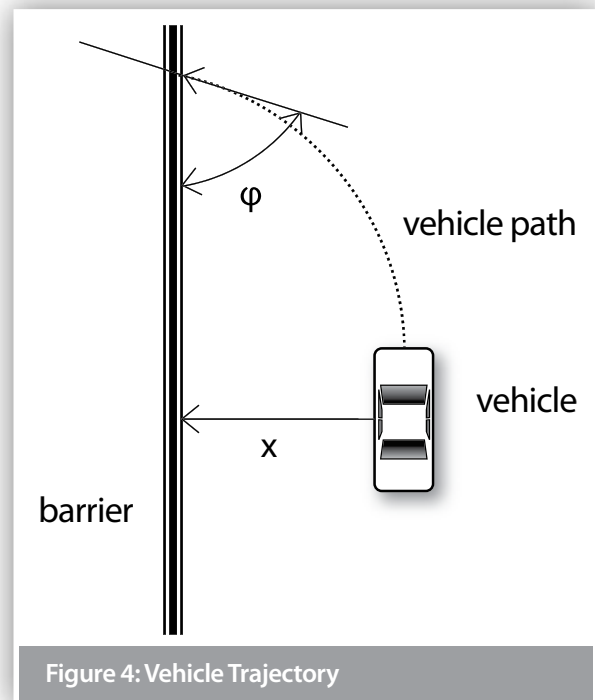


Figure 4: Vehicle Trajectory

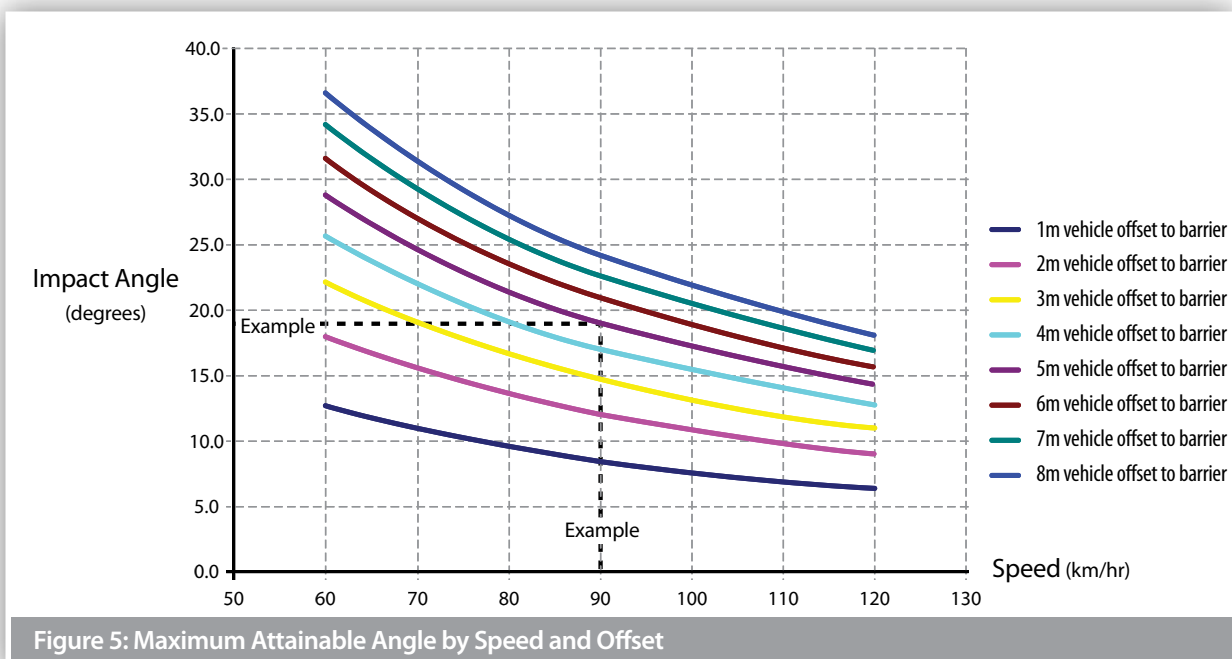


Figure 5: Maximum Attainable Angle by Speed and Offset

7.0 Installation

7.1 Terminals and Transitions

Guardrail end terminals are designed to provide a soft gating impact preventing the end rail from spearing an impacting vehicle. Terminals also introduce tensile and flexural strength necessary to ensure redirection performance of the length-of-need section.

Ezy-Guard HD is installed at a system height of 790mm, measured to the top of the rail. This height is compatible with the ET-SS guardrail end terminal and public domain rigid barrier transitions.

A non-crashworthy end treatment, such as a departure end-terminal, should only be considered where a detailed assessment concludes that the likelihood of an end-on impact with the barrier is very low (i.e. negligible). Refer section 5.3.21 of the Austroads Guide to Road Design – Part 6 (AGRD-6) for further detail.

Transitions are required when Ezy-Guard HD is terminated at a bridge abutment or concrete parapet. The purpose of a transition is to smoothly increase the stiffness of the approach guardrail to a less flexible system. The installed height of Ezy-Guard HD is compatible with public domain transitions.

Terminals and transitions should be installed in accordance with the proprietor's drawings and specifications. Z-posts are not to be used in the terminals or transitions unless approved by the proprietor.

The installation of terminals and transitions will typically incorporate the use of blocking pieces positioned between the posts and rail. This will require the supporting posts to be offset from the set-out line used for the installation of the Z-posts which do not require blocking pieces.

In addition, the post spacing used in the terminals and transitions may vary from the 2m spacing used for the installation of Ezy-Guard HD. The required post spacing for terminals and transitions will be contained in the proprietor's drawings.

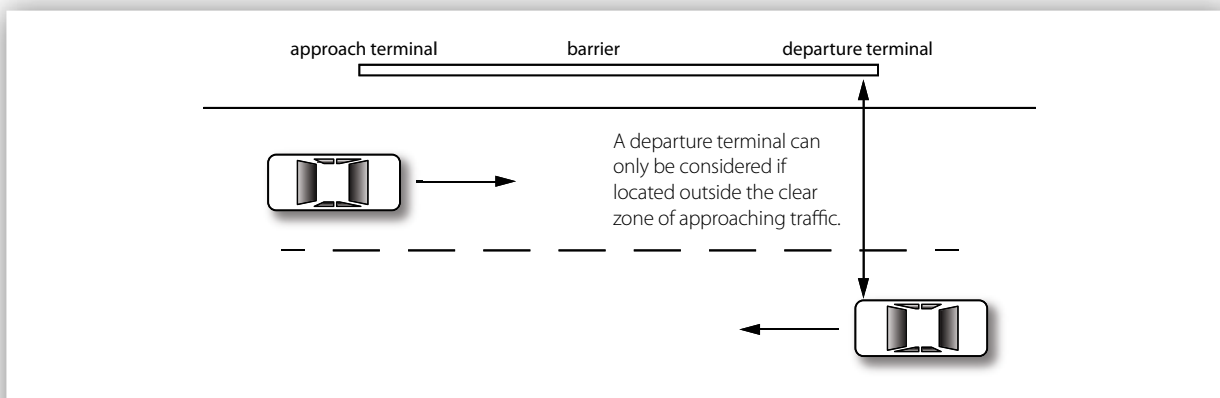


Figure 6: Clear Zone Requirement for the use of Departure Terminals



Figure 7: ET-SS End Terminal

7.2 Minimum Length Requirements

There are two geometric methods used to determine the likely trajectory of a vehicle that leaves the road in the vicinity of a roadside hazard and the minimum length of barrier required to protect from this hazard.

The most common method is the run-out length method and an alternative is a method based on angle of departure.

Prior to design or installation, designers should consult the relevant road controlling authority to establish the local jurisdictional practice as the methods may result in different lengths. Both methods are detailed in the AGRD-6, section 5.3.18.

For instances where geometric constraints limit the installation of the recommended length under the above design methods, the absolute minimum length of minimum length of need for Ezy-Guard HD is 12m for a single point hazard with one way traffic, or 24m for bi-directional traffic. Any length of need provided by the terminals can be subtracted from these lengths.

Installations lengths of barrier which do not meet the requirements of AGRD-6, section 5.3.18 should be considered within the constraints of the EDD.

7.3 Sequence of Work

Where Ezy-Guard HD is being constructed on a road open to traffic, it is recommended that the work commence at the end closest to the approaching traffic. Leading terminals and transitions shall be commissioned at the earliest practical time.

7.4 Modifications

Ezy-Guard HD shall be constructed in the configuration as detailed in Ingal Civil Products' drawings. This is the configuration in which the system has been crash tested. No modifications shall be made to the system unless verified by Ingal Civil Products.

Flame cutting of rails or posts is not permitted. Saw cutting and drilling is permitted in the event that a post is to be installed at an irregular spacing and/or rock is encountered and the post embedment depth has been modification.

Any modification carried out after fabrication will require repair to the galvanized coating. This is undertaken by applying two coats of an organic zinc rich epoxy paint complying with AS/NZS 3750.9.

This is to be applied to the repair areas in two coats. Each coat shall have a minimum dry film thickness of 50 µm.

7.5 Soil Requirements & Embedment Depth

The Z-post is designed to yield by bending near ground level during impact. Provided the post is embedded in material that allows this failure mechanism to be replicated, the Ezy-Guard HD functionality will be retained. The Z-posts will provide lateral resistance until the impacting vehicle causes deformation of the posts. At this point the Ezy-Carriages will provide a controlled release of the rail from the Z-posts resulting in safe vehicle containment and redirection.

7.5.1 Standard Soil

Ezy-Guard HD has been evaluated for installation in standard soil in accordance with AASHTO standard specifications for 'Materials for Aggregate and Soil Aggregate Subbase, Base and Surface Courses,' designation M 147.

When installed in standard soil, the 1,030mm embedment depth of the Z-post is sufficient for installation up to the rounding point on 2:1 embankment slopes.

7.5.2 Weak Soil

Ezy-Guard HD has been evaluated for installation in weak soil in accordance with AASHTO standard specification for 'Fine Aggregate for Hydraulic Cement Concrete,' designation M 6.

When installed in weak soil, the 1,030mm embedment depth of the Z-post is sufficient for installation up to 500mm of the rounding point on 2:1 embankment slopes. If installation is required within 500mm of the rounding point, the post embedment depth is required to be increased to 1,350mm. A longer Z-post is available from Ingal for these applications.



7.6 Posts on Base Plates

In the event that the Z-post cannot be installed to the required in-ground depth, the use of a base plate mounted on a suitable foundation can be adopted. Posts on base plates are typically used at culvert locations, on bridges and in areas where underground services restrict posts from being driven into the ground. Refer to Ingal Civil Products drawings for the installation of posts on base plates. Note: Approval should be sought from the asset owner before use of this variant.

7.7 Z-Posts in Rock

Traditional guardrail posts are designed to yield in the surrounding soil and their placement in rock or concrete is problematic. Restraining the traditional posts by setting them in narrow holes drilled into rock, setting them in concrete or placing a mowing strip around the posts can lead to a failure of the system to safely contain and redirect the errant vehicle.

The specially engineered Z-post dissipates energy by yielding through bending near ground level. This means that typical recommendations for the installation of a traditional guardrail post in rock are not applicable to the Z-post. When rock is encountered, the installation guidelines as detailed in Table 3 are applied.

7.8 Non-Standard Post Spacing

Occasionally, a roadside hazard may prevent a post from being installed at the recommended spacing. In these instances it is permissible to span a distance of up to 4m without a post.

7.9 Delineation

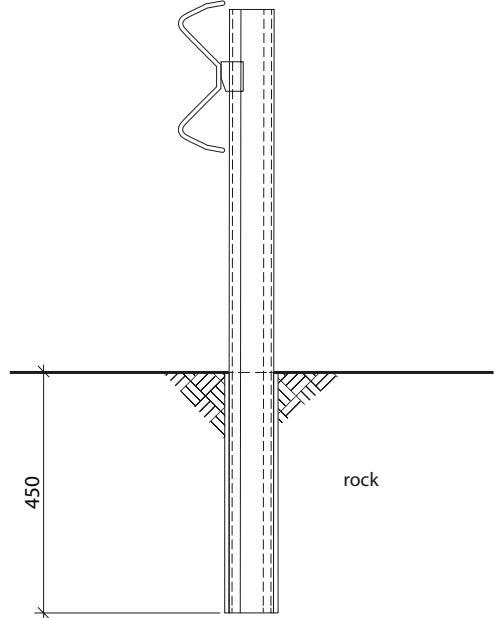
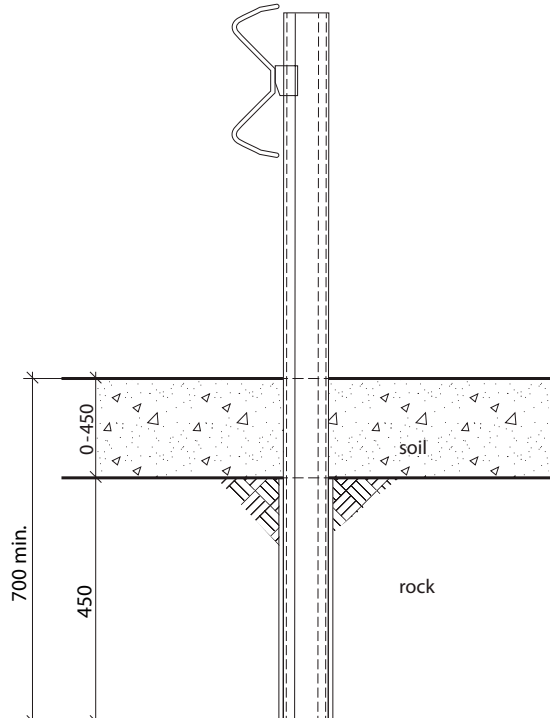
A specially designed delineator is attached to the Z-post. Typically, delineation is arranged so that drivers approaching from either direction will see only;

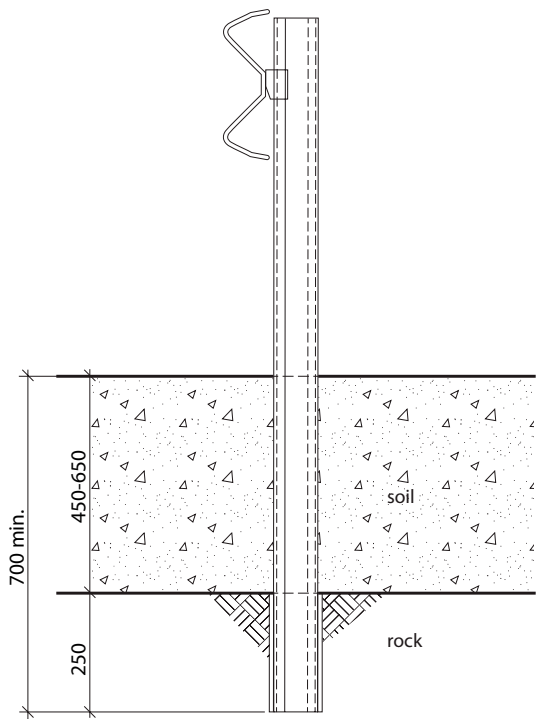
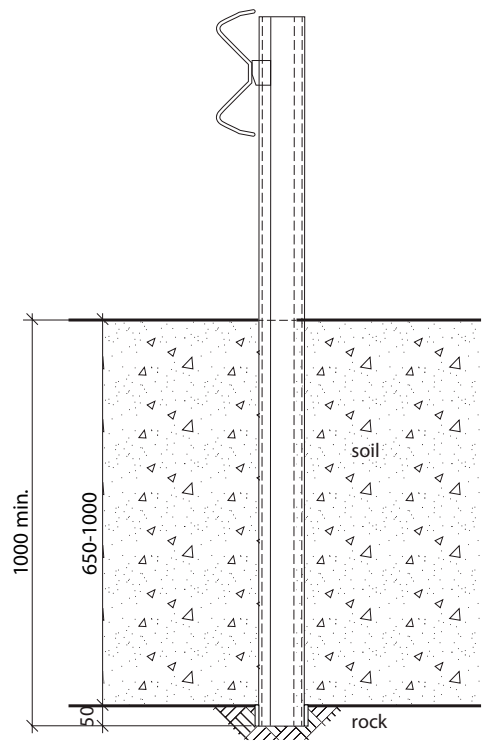
- Red retro-reflectors on their left;
- White retro-reflectors on their right on two-way carriageways; and
- Yellow retro-reflectors on their right on one-way carriageways and medians separating traffic in opposing directions

The spacing of delineators is dependant upon driver line of sight. As a general rule delineators are provided for installation every 20m on straight alignments. Installation on curves will require a closer spacing dependant upon the radius of the roadway.



Table 3: Installation of Ezy-Guard HD Z-Posts in Rock

Site Condition	Installation Requirements	
Rock is encountered at the surface.	Drill a 160-300mm diameter hole to a depth of 500mm, install the post in the hole and backfill.	
Rock is encountered within 450mm of the surface.	Drill a 160-300mm diameter hole 500mm into the rock or to a minimum total post embedment depth of 700mm, whichever comes first, install the post and backfill.	

Site Condition	Installation Requirements	
<p>Rock is encountered 450mm to 650mm below ground.</p>	<p>Drill a 160-300mm diameter hole 250mm into the rock or to a minimum total post embedment depth of 700mm, whichever comes first, install the post and backfill.</p>	
<p>Rock is encountered 650mm to 1000mm below ground.</p>	<p>Drill a 160-300mm diameter hole 50mm into the rock or to a minimum total post embedment depth of 1000mm, whichever comes first, and install the post and backfill.</p>	

7.11 Curving of Rails

Guardrail used for the assembly of Ezy-Guard HD may be shop curved to fit any radius from 2.4m to 45m. Curves in excess of 45m do not require shop curving as the rail can be field installed to suit. Guardrail may be curved either concave or convex to the traffic face and can be partcurved along its length to suit site requirements.

7.11.1 Measuring Curvature

1. Mark along the arc of the curve at 4m intervals.
2. Measure the corresponding chord length (C) - refer to Figure 10.
3. Measure the corresponding centre offset (H) - refer to Figure 10.
4. Use the values for C & H to select the radius from Table 4.
5. Determine the curvature orientation from Figure 11.

7.11.2 Identification of Curved Rails

Where a rail has been factory curved by Ingal, the radius of curvature is marked on the rear face of the rail.

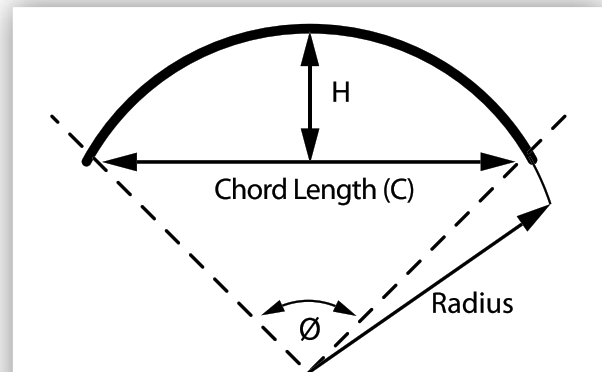


Figure 10: Curvature Measurements

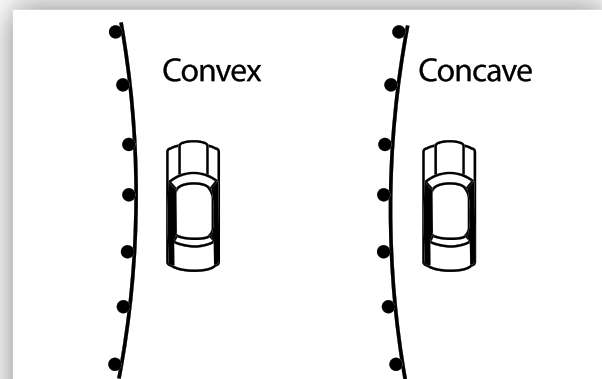


Figure 11: Curvature Orientation

Table 4: Rail Curvature Values

Radius (m)	Ø Degrees	C (mm)	H (mm)
2.4	95	3553	786
3	76	3710	642
4	57	3835	490
5	45	3894	395
6	28	3926	330
7	33	3946	284
8	29	3958	249
9	26	3967	221
10	23	3973	199
12	19	3982	166
14	16	3986	143
16	15	3990	125
20	12	3993	100
24	10	3995	83
28	8	3997	71
32	7	3997	62
35	7	3998	57
40	5	3998	50
45	5	3999	44



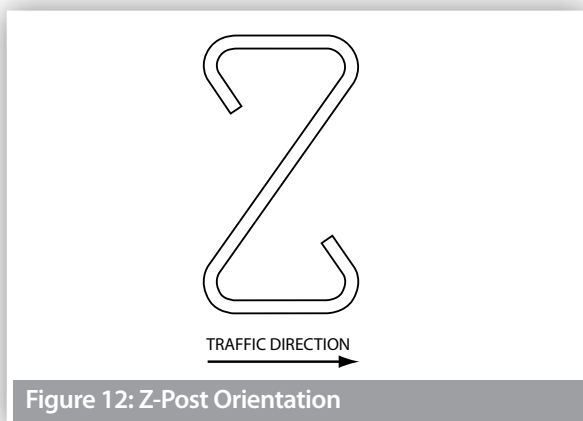
7.12 Installation Sequence

The following written instructions should be read in conjunction with Ingal Civil Products' drawings.

A generic Safe Work Method Statement is available from Ingal Civil Products to assist in the safe installation of Ezy-Guard HD.

Only items purchased from Ingal Civil Products shall be used for the construction of Ezy-Guard HD.

1. Ensure the area has been inspected for underground hazards and that suitable traffic control is in place.
2. Post locations are marked ensuring any fixed object hazard to be protected is located outside the expected dynamic deflection of the barrier.
3. The post in relation to the direction of traffic orientated as per Figure 12.



4. Posts are driven directly into the ground and should be vertical. The post installation process shall not cause damage to the post, such that it reduces the effective operation of the safety barrier or its design life, or introduces sharp tearing edges, nor shall it cause damage to pavement. If the Ezy-Carriage cannot freely move as it is attached to the post as a result of deformation of the post during installation, then the post shall be replaced.

The use of a vibrating post hammer will reduce deformation to the top of the post and install the post at a controlled rate.

5. Alternate to driving the posts, a minimum 160-300mm hole can be augured and the post placed in the hole. The posthole is then backfilled with the material that was excavated. If installing in soil, the material should be placed in layers of 150mm and suitably compacted to not less than the density of the surrounding layers.
6. The posts are spaced every 2m.

7. The height of the Z-post above ground level is 780mm.
8. The Ezy-Carriage is attached to the face of the post. The Ezy-Carriage will come to rest on the positioning lug fabricated on the Z-post.

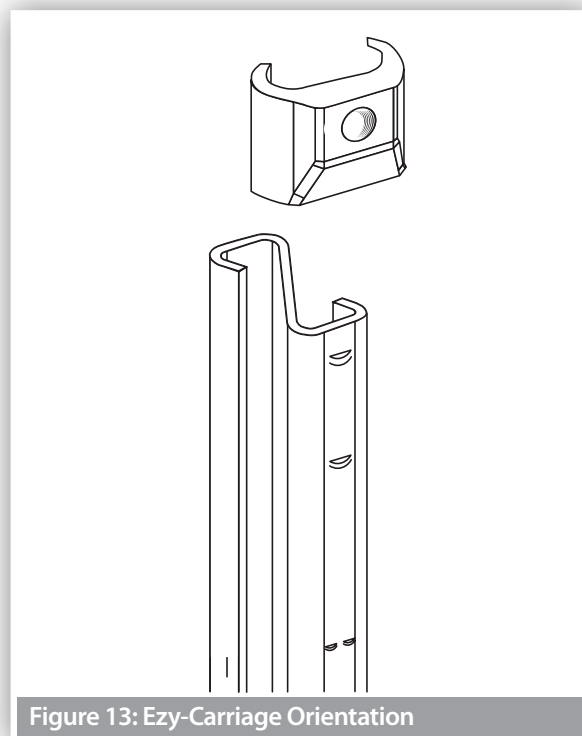


Figure 13: Ezy-Carriage Orientation

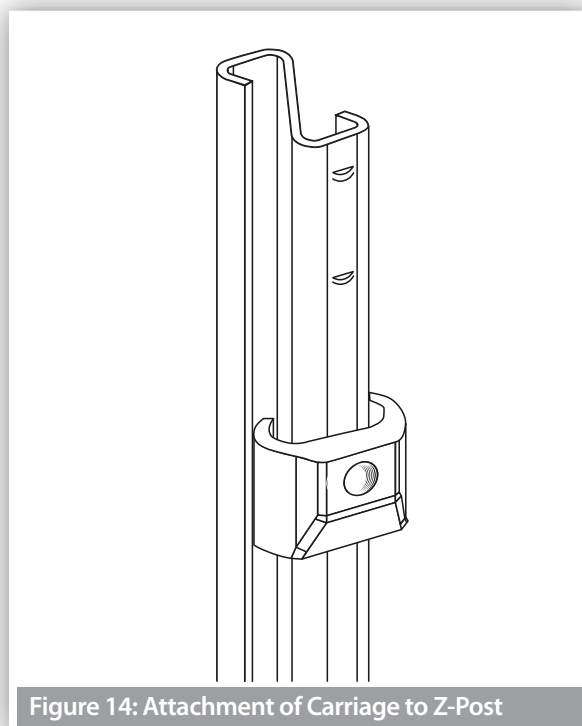


Figure 14: Attachment of Carriage to Z-Post

9. Rails are attached to the Ezy-Carriage using the M16x30mm carriage bolts. The post bolts are identified by the socket recess located in the head of the bolt. The bolts are tightened to snug tight using a 10mm hex. key.
10. Rails are spliced together at every second post using M16x32mm mushroom head bolts and oversized nuts. There are 8 bolts required per splice connection. A pinch bar may be used to assist in the alignment of splice holes. The use of a driving pin to elongate the slots is NOT to be used since this may cause tearing of the rail at the slot location. The bolts are tightened to snug tight.

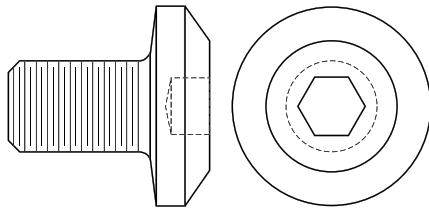


Figure 15: Carriage Bolt

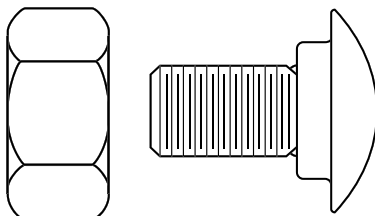


Figure 16: Splice Bolt & Nut

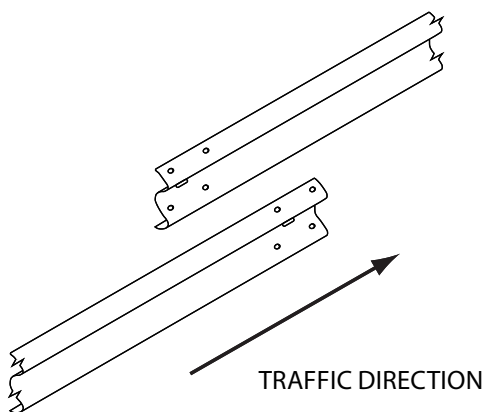


Figure 17: Orientation of Rail Lap

11. Rails are orientated so that no leading edge is presented to the traffic face as shown in Figure 17.
12. It is recommended that posts be installed only a few metres ahead of rail assembly to ensure correct post spacing and alignment. On curves, the rails can be used as a template and laid on the ground to determine post locations.
13. The construction of Ezy-Guard HD shall form a smooth line vertically and horizontally when viewed along the line of the system, free from humps, sags or other irregularities.
14. The Ezy-Guard HD components are to be free from splits, burrs or sharp edges after installation. Any minor damage is to be repaired by applying two coats of an organic zinc rich paint.
15. Any disturbed pavement or material around a post shall be left dense, tight, and smooth so that resistance to water penetration is similar to that of the adjacent surface.

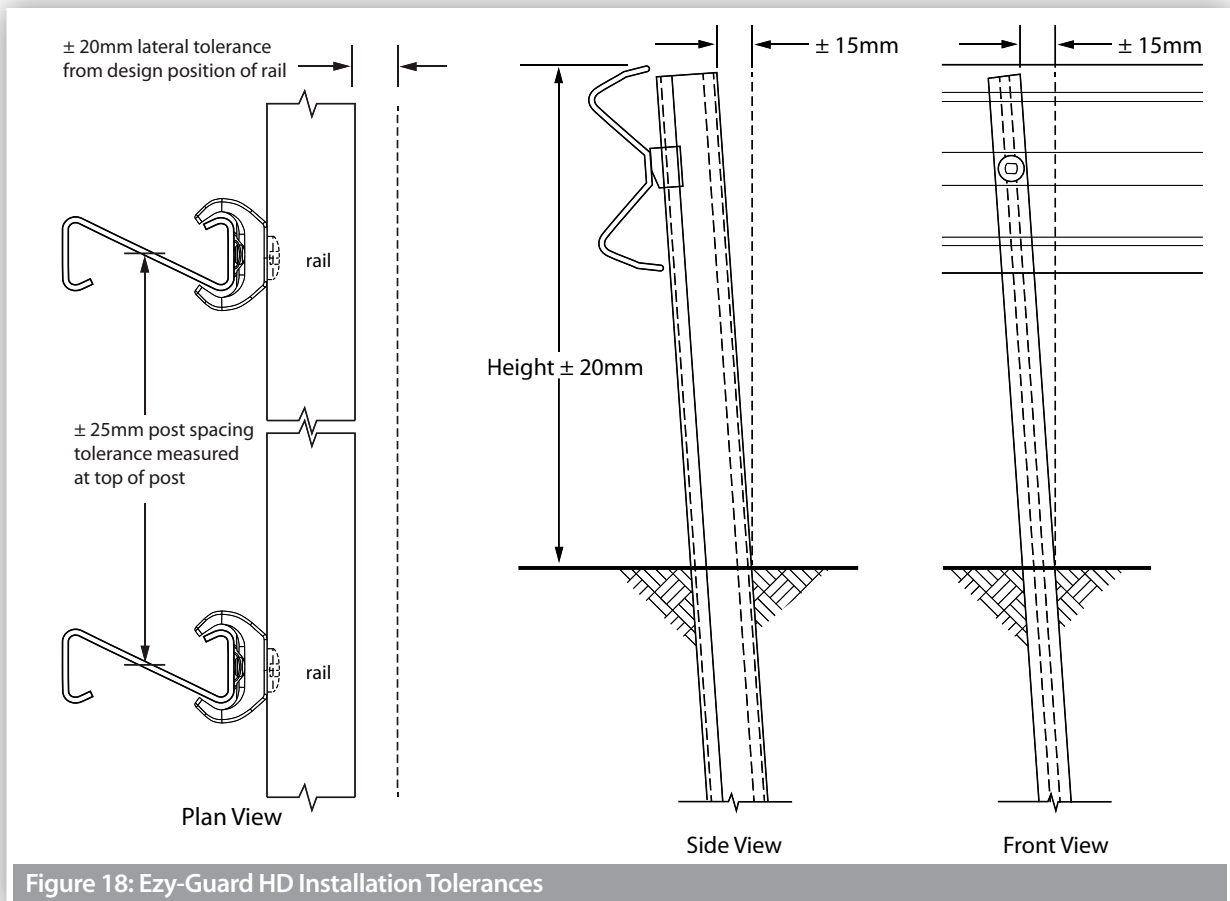
7.13 Installation Tolerances

- The tolerance on height of the barrier shall be plus or minus 20mm.
- The tolerance for the line of the barrier shall be plus or minus 20mm in plan view.
- The tolerance for departure from the upright axis shall be plus or minus 15mm at the top of the barrier.
- The tolerance on post spacing shall be plus or minus 25mm.

8.0 Maintenance

It is recommended that annual inspections be performed to ensure the following;

- The system is appropriately delineated;
- Debris has not accumulated around the system that may impede the performance of the barrier or the trajectory of an impacting vehicle;
- The system is suitably anchored with appropriate terminals and/or transitions. If the system is anchored with terminals, the cable assembly shall be taut and tensioned to its recommended value; and
- All splice bolts and post bolts are snug tight.



Ezy-Guard HD Installation Checklist

Customer:

Project:

Barrier ID:

Barrier Length:

Checked By:

Signed:

Date

Have the Z-posts been positioned every 2m	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Have the Z-posts been correctly orientated in relation to the direction of traffic	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Is the construction of Ezy-Guard HD within the allowable tolerances as detailed in Section 7.13	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Have the Ezy-Carriages been correctly orientated	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Have the rails been attached to the Ezy-Carriages using the post bolts with the socket recess	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Have the rails been spliced observing the correct lap	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Have the rails been spliced with M16x32mm mushroom head bolts	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Are all splice bolts and post bolts snug tight	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Have the 140mm x 60mm HD Z-post been used throughout the run	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Is Ezy-Guard HD suitably anchored with approved transitions and/or terminals	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Are the cables in the terminals tensioned to their nominated torque	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Has any minor damage been repaired using two coats of an organic zinc rich paint	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Does the barrier form a smooth line vertically and horizontally when viewed along the system	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Is the barrier system free from humps, sags or other irregularities	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Has the ground or pavement around the post been left dense, tight and smooth	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Are the barrier components free from splits, burrs or sharp edges after installation	<input type="checkbox"/> Yes	<input type="checkbox"/> No

Disclaimer:

Important Note: The conformity of the installation is the responsibility of the installation contractor, and Ingal Civil Products accepts no liability for or in connection with any installation that is outside of the specifications of this manual or the Road Controlling Authority. For more information, please refer to our Standard Terms and Conditions of Sale available on our website: www.ingalcivil.com.au.

9.0 Repair

9.1 Bush Fire Damage

Ezy-Guard HD does not contain any plastic, timber or rubber components that will burn.

The performance of galvanized coatings when subjected to fires depends upon a number of factors, such as flame duration, intensity and the characteristics of the galvanized coating.

Typical bushfire conditions may expose steel structures to an air temperature of 800°C for periods of up to 120 seconds, however zinc coatings are generally reflective and will not absorb heat at the same rate as an uncoated steel surface. Depending on the section thickness of the steel, the actual steel surface temperature may not exceed 350°C.

Typically, the bushfire flame duration and intensity are not high enough to compromise the structural strength of the steel. The hot dip galvanized coating will also typically remain unaffected through a bushfire event. If the bushfire causes damage to the galvanized surface, then the item(s) shall be replaced.

9.2 Damage Assessment

In the event of a vehicle impact, damage to the barrier is to be assessed in accordance with Table 5. A Safe Work Method Statement is available from Ingal Civil Products upon request to assist in the safe repair of Ezy-Guard HD.

Any item that is replaced is to be reinstated observing the installation tolerances nominated in Section 7.11. Only items purchased from Ingal Civil Products shall be used for the repair of Ezy-Guard HD.

9.3 Dismantling Sequence

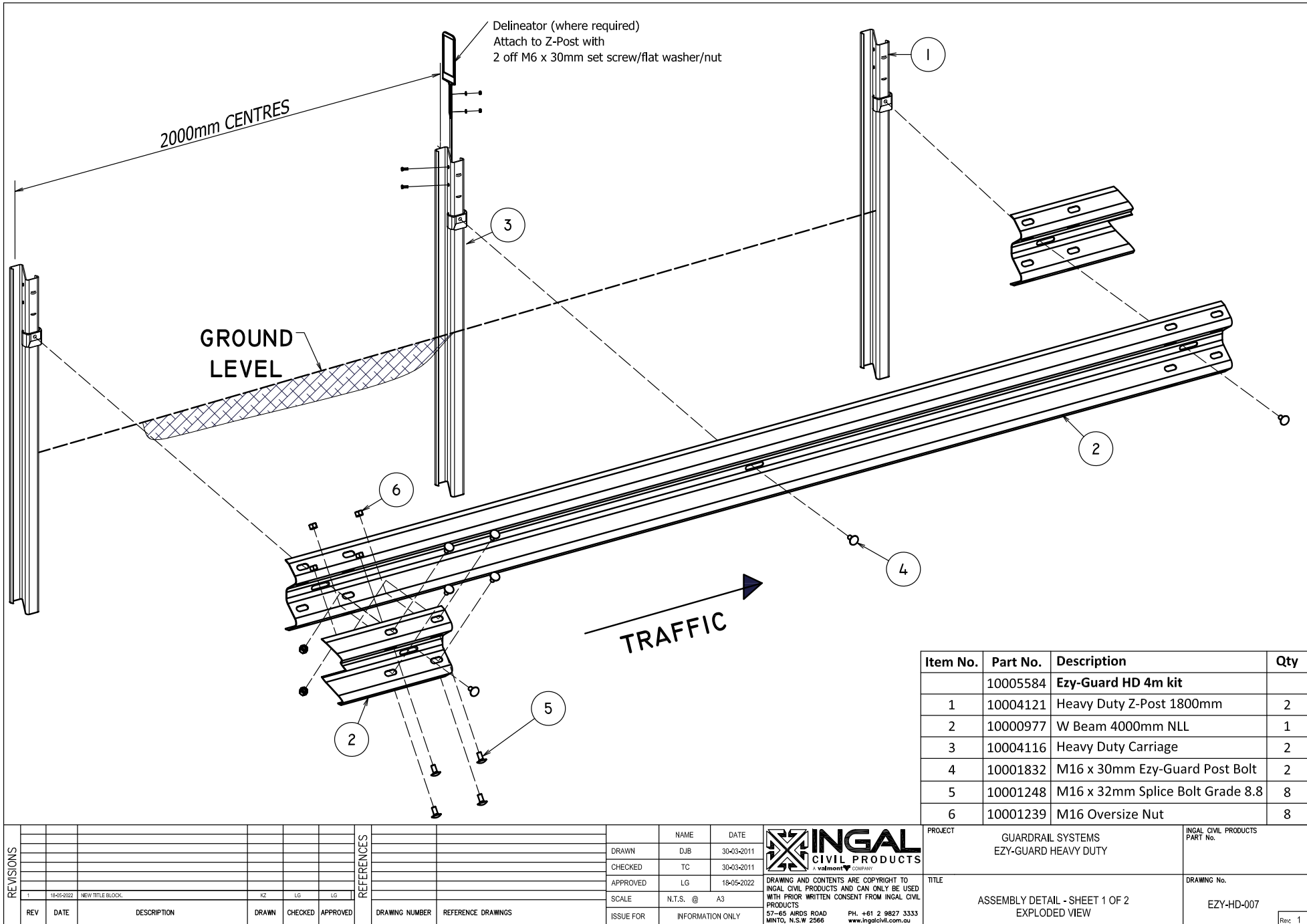
Prior to undertaking dismantling due to a vehicle impact, the area should be assessed for hazards. These include trip hazards, sharp edges and snag points.

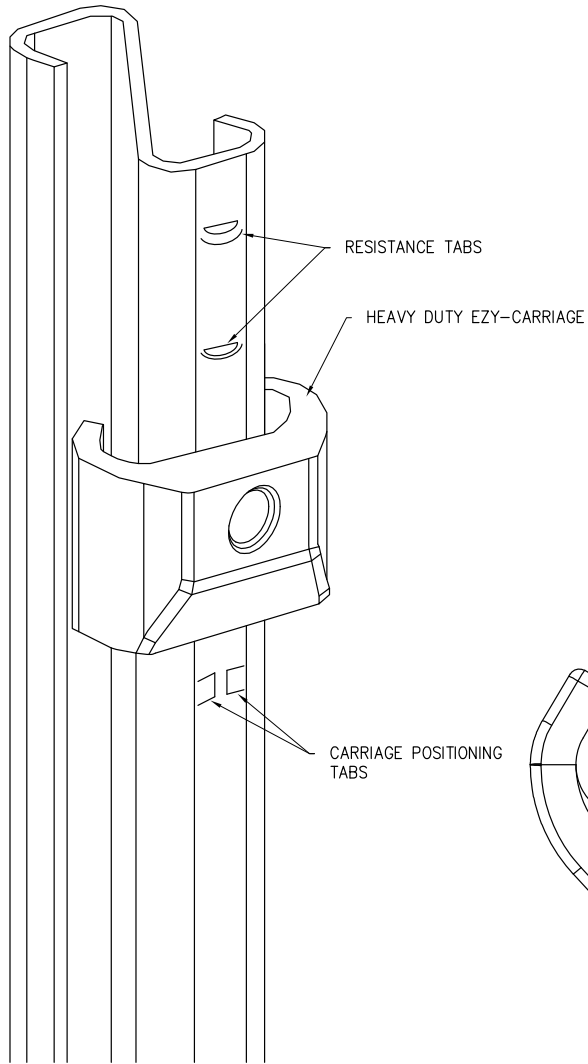
During a vehicle impact, the rail will disengage from the posts as they yield by bending at ground level. The recommended dismantling sequence is as follows;

1. Dismantle the rail splice by removing the M16x32mm mushroom head bolts and nuts. There are 8 bolts located at each splice location.
2. Rails that are still attached to posts outside the impact area are disconnected by removing the M16x30mm post bolts. A 10mm hex key is required.
3. Once the area is clear of damaged rail, the posts can be removed. Since the posts yield by bending near ground level, a sling or chain can be attached below the bent section.
4. The damaged post can be lifted using a backhoe or post extractor attachment.
5. Any disturbed pavement material shall be left dense, tight, and smooth prior to the installation of replacement posts.

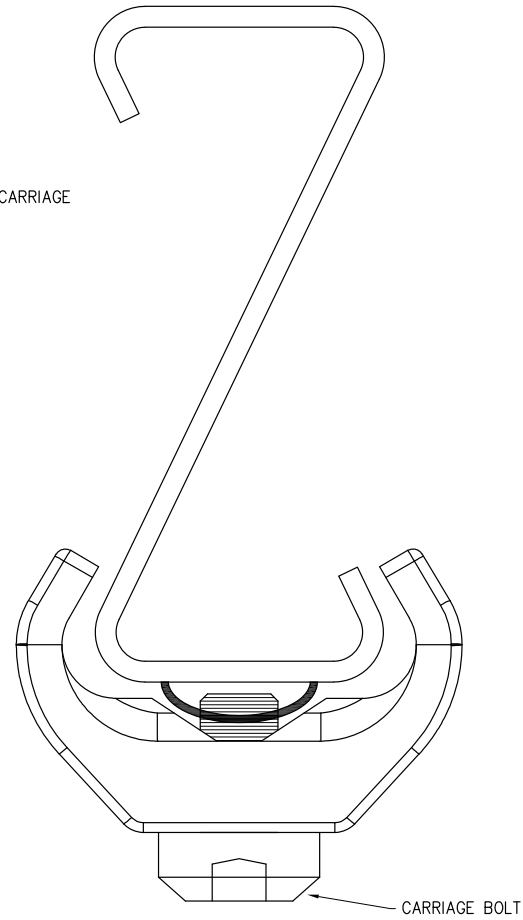
Table 3: Damage Assessment of Ezy-Guard HD

Type of Defect	Description of the Defect	Action to be Taken
Galvanizing damage on Z-Posts.	The sum total of the damaged area does not exceed 52cm ² (0.5% of the total surface area) and no individual damaged area does not exceed 40cm ² . The sum total of the damaged area exceeds 52cm ² (0.5% of the total surface area) and/or an individual damaged area exceeds 40cm ² .	An organic zinc rich epoxy paint is to be applied to the repair area in two coats. The Z-post is to be replaced.
Galvanizing damage on rails.	The sum total of the damaged area does not exceed 200cm ² (0.5% of the total surface area) and no individual damaged area does not exceed 40cm ² . The sum total of the damaged area exceeds 200cm ² (0.5% of the total surface area) and/or an individual damaged area exceeds 40cm ² .	An organic zinc rich epoxy paint is to be applied to the repair area in two coats as per section 7.4. The rail is to be replaced.
Mechanical damage on Ezy-Carriages.	The Ezy-Carriage has chips or cracks.	The Ezy-Carriage is to be replaced.
Mechanical damage on Z-Posts.	The post is bent. The Ezy-Carriage cannot travel freely along the post due to distortion.	The post is to be replaced. The post is to be replaced.
Mechanical damage on rail.	The rail is dented, twisted or flattened. There are tears in any part of the rail. The slots in the rail are distorted.	The rail is to be replaced. The rail is to be replaced. The rail is to be replaced.
Mechanical damage on bolts.	The body of the bolt is distorted. The thread of the bolt is damaged.	The bolt is to be replaced. The bolt is to be replaced.
Disturbance of material around posts	The material around the post is loose or uncompacted.	Any disturbed pavement or material around a post shall be left dense, tight and smooth so that resistance to water penetration is similar to that of the adjacent surface.

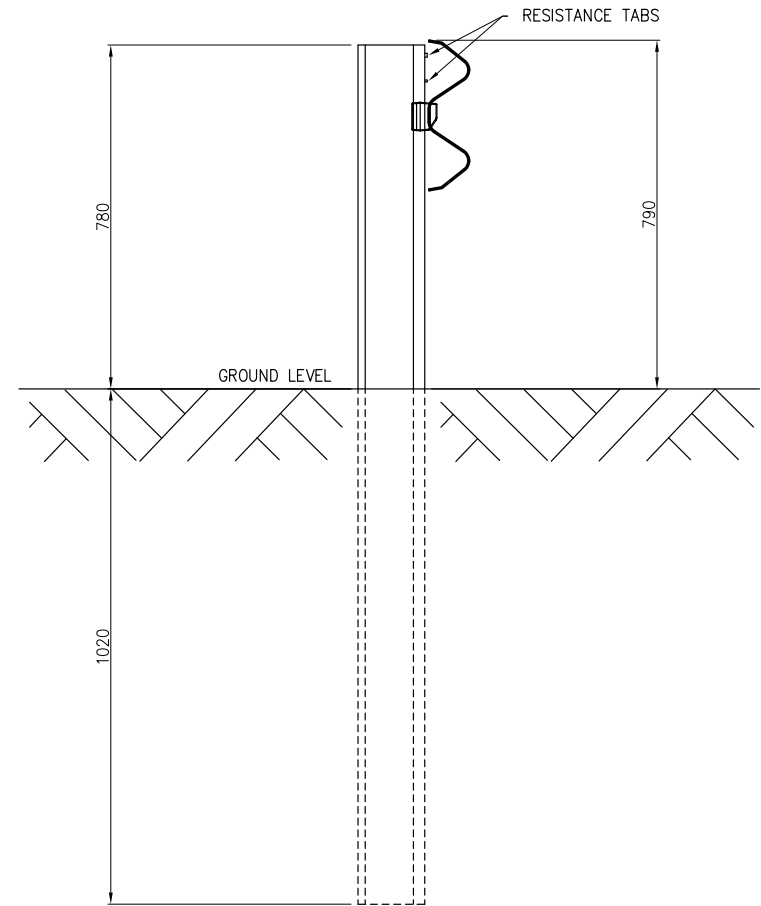





Z-POST & CARRIAGE ASSEMBLY
ISOMETRIC VIEW



Z-POST & CARRIAGE ASSEMBLY
PLAN VIEW

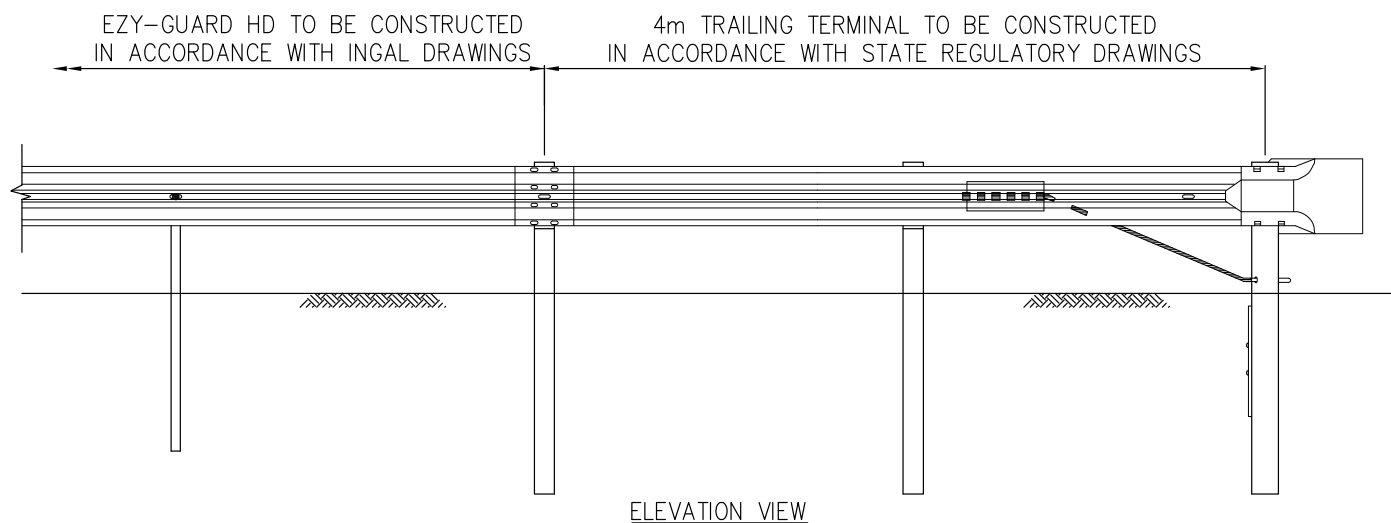


Z-POST & CARRIAGE ASSEMBLY
SIDE VIEW

REVISIONS						REFERENCES		NAME	DATE	 DRAWING AND CONTENTS ARE COPYRIGHT TO INGAL CIVIL PRODUCTS AND CAN ONLY BE USED WITH PRIOR WRITTEN CONSENT FROM INGAL CIVIL PRODUCTS 57-65 AIRDS ROAD PH. +61 2 9827 3333 MINTO, N.S.W 2566 www.ingalcivil.com.au	PROJECT	INGAL CIVIL PRODUCTS PART No.
1	18-05-2022	NEW TITLE BLOCK, RAIL HEIGHT TO 780mm	KZ	LG	LG			DRAWN	DJB	30-03-2011	GUARDRAIL SYSTEMS EZY-GUARD HEAVY DUTY	
								CHECKED	TC	30-03-2011		
								APPROVED	LG	18-05-2022		
								SCALE	N.T.S. @	A3		
REV	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED	DRAWING NUMBER	REFERENCE DRAWINGS	ISSUE FOR	INFORMATION ONLY		TITLE	DRAWING No.
											ASSEMBLY DETAIL - SHEET 2 OF 2	EZY-HD-008

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Rev 1



NOTE
TRAILING TERMINAL TO BE USED IN
DEPARTURE END OF SAFETY BARRIER ONLY.
NOT TO BE USED WITHIN CLEAR ZONE OF
OPPOSING TRAFFIC.

[illegible]



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