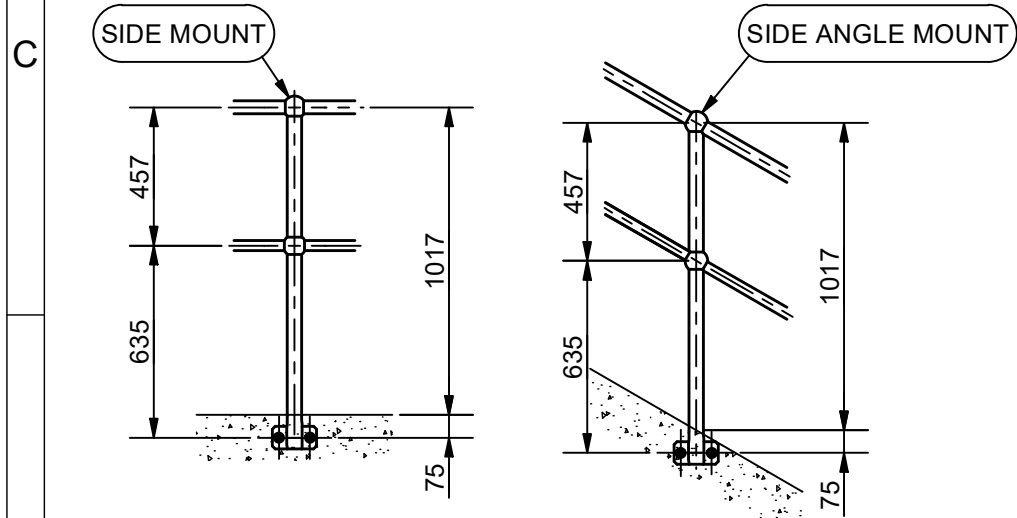
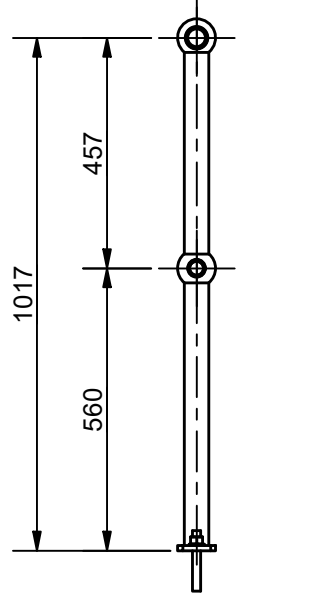


DETAIL 1
TYPICAL TRANSITION
USING CLOSURE BENDS

ELEVATION VIEW



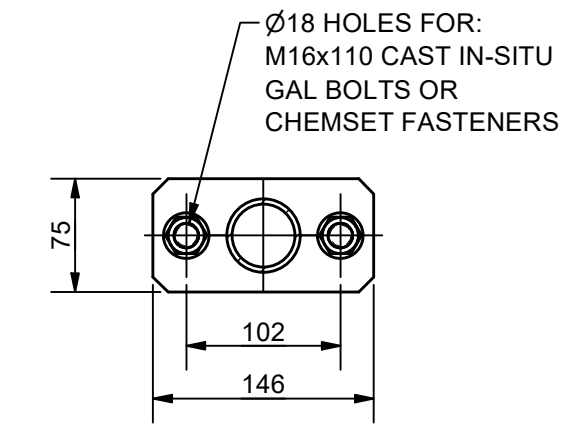
ALTERNATE STANCHIONS



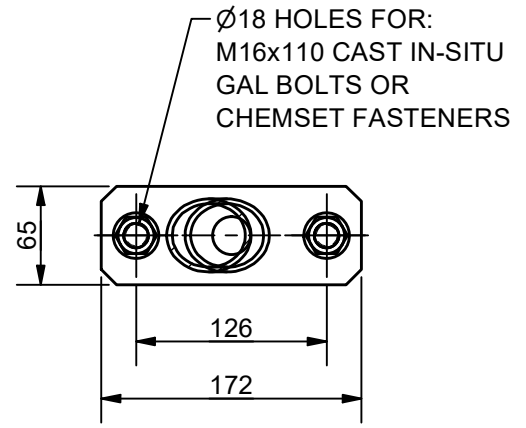
SECTION C-C

NOTES:

1. CUSTOMER TO NOMINATE PREFERRED FOOTING / FIXING (IN GROUND, PLATFORM & SIDE MOUNT).
2. ALL POSTS TO BE 40NB (48.3 OD, 3.2 THICK) GALVANISED STEEL TUBE.
3. BARRIER DESIGNED TO MEET BARRIER TYPE C3 AS/NZL 1170:2002 (R2016) & AS/NZL 1657:2018.
4. WHEN MEASURING, CLIENT TO PROVIDE PHYSICAL LENGTH AND ANGLE OF THE WING WALL TOP SURFACE. IF TRANSITION ANGLE IS NOT CLEAR ON PROJECT DRAWINGS, CLOSURE BENDS AT TRANSITION ANGLE CAN BE USED TO REDUCE RISK OF NON-FITMENT. REFER DETAIL 1.
5. PREFERRED COLD GALVANISING TREATMENT FOR IN-SITU WELDS, CUT ENDS OR OTHER BARE STEEL TO BE IN ACCORDANCE WITH AS/NZS 4680:2006 CLAUSE 8 REPAIR PROCEDURE.
6. PROTECTION TREATMENT AND PAINT SYSTEMS TO BE IN ACCORDANCE WITH CLIENT REQUIREMENTS.
7. ALL CONCRETE TO BE GRADE N25 OR AS CLIENT SPECIFIED.
8. POSTS INSTALLED IN EXISTING CONCRETE TO BE GROUTED INTO Ø90mm HOLE WITH 1:3 CEMENT MORTAR BY VOLUME AFTER THEY HAVE BEEN CAREFULLY ALIGNED.
9. THESE FENCES ARE INTENDED AS A PEDESTRIAN BARRIER AND ARE NOT TO BE USED IN SITUATIONS WHERE MOTOR VEHICLES REQUIRE RESTRAINT.



SECTION A-A
TYPICAL BASE PLATE DETAIL
FOR PLATFORM AND SIDE STANCHIONS



SECTION B-B
TYPICAL BASE PLATE DETAIL
FOR ANGLE MOUNT STANCHIONS

0	ISSUED FOR PUBLICATION		09/04/21	AJM
REV	DESCRIPTION		DATE	DRAWN
 PROJECTION DO NOT SCALE	DRAWN	AJM	CLIENT WEBFORGE PRODUCT MONOWILLS ASSEMBLY DRAWING NUMBER MWCV-EX-001	
	DRAWN DATE	09/04/21		
	APPROVED	MT		
	APPROVED DATE	09/04/21	SHEET	REV
	 A valmont COMPANY		1 OF 1	0

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